

TECHNICAL SERVICE BULLETINS, OR TSBs FOR SHORT, ARE NOTIFICATIONS MADE DIRECTLY BY MANUFACTURERS TO HELP AUTOMOTIVE TECHNICIANS DIAGNOSE AND REPAIR COMMONLY REPORTED PROBLEMS. A TSB IS ISSUED BY ARNOTT WHEN THERE IS A GROWING TREND WITH AN UNANTICIPATED ISSUE THAT INSTALLERS NEED TO BE MADE AWARE OF. ARNOTT TECHNICAL SERVICE BULLETINS ARE RECOMMENDED STEPS AND PROCEDURES FOR SPECIFIC PARTS AND OR COMPONENTS THAT SHOULD BE FOLLOWED TO AVOID INSTALLATION PROBLEMS.

### AIR LINE FITTING INSTRUCTIONS

1. THIS PRODUCT SHIPS PRESSURIZED, PRIOR TO INSTALLATION PLEASE ENSURE IT IS PROPERLY INFLATED BY PRESSING ON THE EXPOSED PORTION OF THE AIR SPRING. THE AIR SPRING SHOULD BE FIRM AND RESEMBLE THE IMAGE BELOW. IF THE AIR SPRING IS NOT INFLATED OR DOES NOT RESEMBLE THE IMAGE BELOW, PLEASE CONTACT YOUR AUTHORIZED RETAILER. (FIGURE 1) WHEN INSTALLING, BE SURE TO TORQUE THE TOP MOUNTING NUTS TO 25N.M. (FIGURE 2)

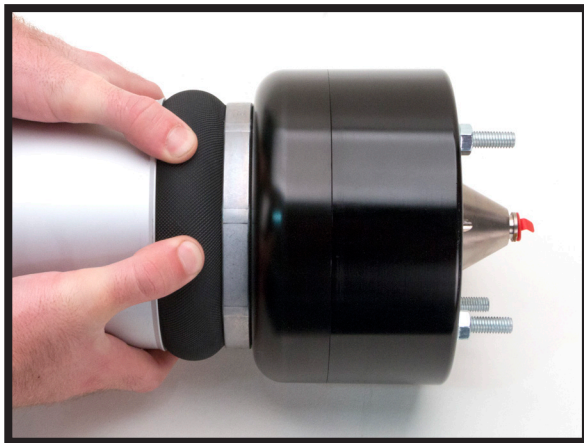


FIGURE 1

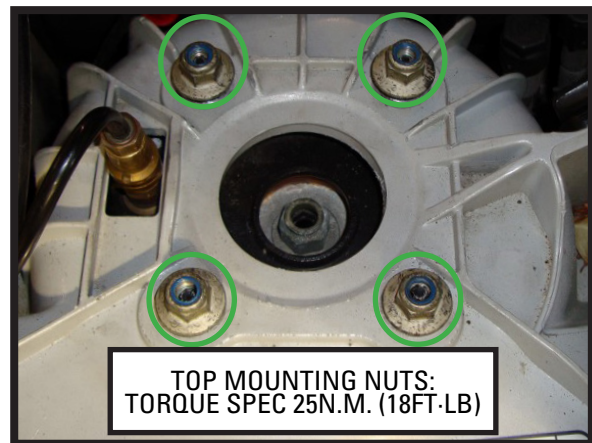


FIGURE 2

2. REMOVE THREADED PLUG AND DISCARD. (FIGURES 3, 4)

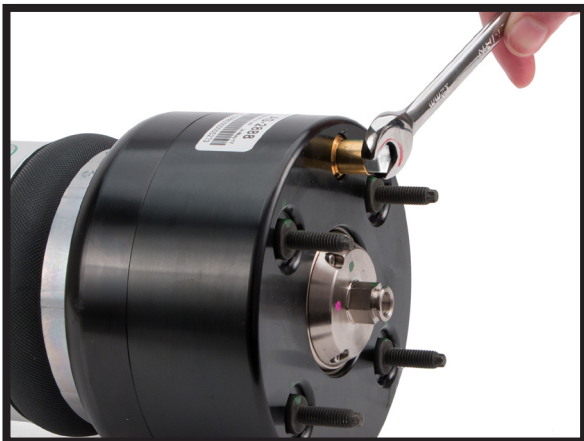


FIGURE 3

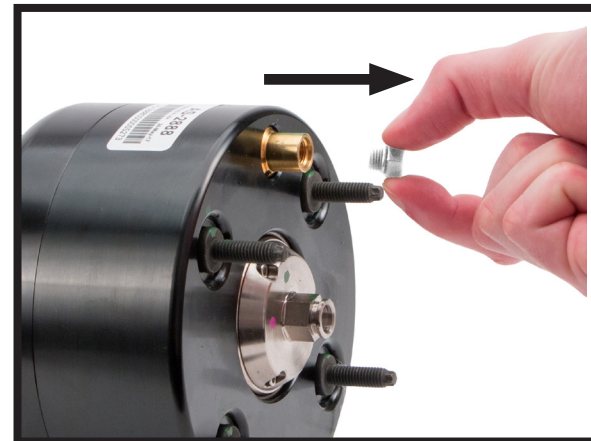


FIGURE 4

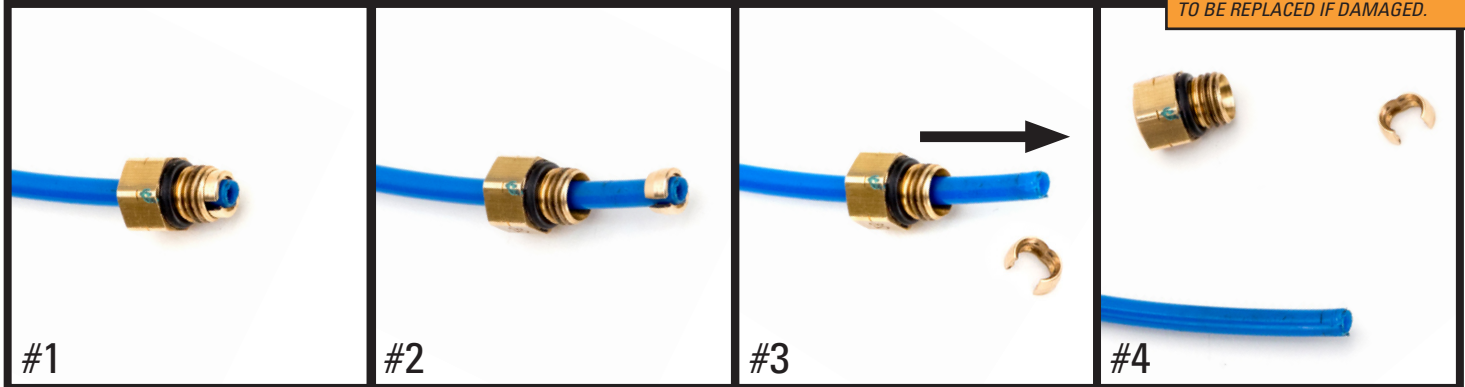
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### REMOVAL



Prior to inserting the existing air line into the new air fitting you will need to remove the old original equipment air line fitting.

**NOTE:** SCRATCHES AND/OR DEEP CUTS IN THE AIR LINE CAN RESULT IN POSSIBLE LEAKS. INSPECT THE AIR LINE BEFORE INSERTION. AIR LINE NEEDS TO BE REPLACED IF DAMAGED.



#1

#2

#3

#4

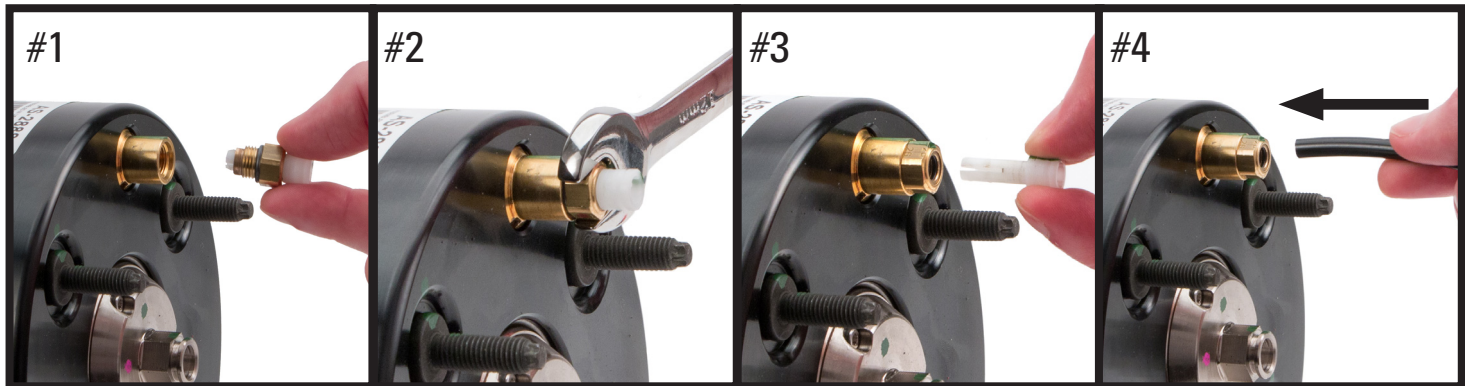
OE AIR LINE FITTING

SLIDE THE THREADED PORTION UP THE LINE AND SPREAD THE COLLET OPEN TO REMOVE

SLIDE THE AIR FITTING OFF OF THE AIR LINE

AIR LINE IS READY FOR INSTALLATION

### INSTALLATION - USING THE NEW AIR LINE FITTING PROVIDED IN THE KIT



#1

#2

#3

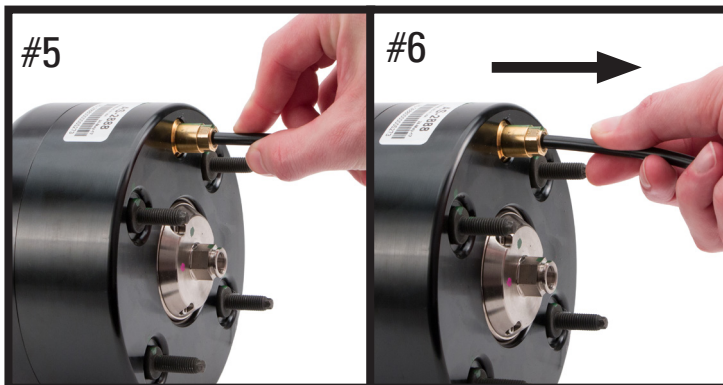
#4

THREAD THE INCLUDED AIR LINE FITTING INTO THE VALVE

TIGHTEN FITTING TO APPROX. 2NM (18 IN-LBS/1.5 FT-LBS)

REMOVE AND DISPOSE OF THE SHIPPING PIN

INSERT AIR LINE INTO THE AIR LINE FITTING UNTIL IT STOPS



#5

#6

AIR LINE INSERTED

GENTLY PULL ON AIR LINE TO CONFIRM IT IS FULLY SECURED BY THE AIR LINE FITTING