

Congratulations on your purchase of an Arnett<sup>®</sup> air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

## "Engineered to Ride, Built to Last<sup>®</sup>"



**WARNING:** *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.*

Arnett<sup>®</sup> is committed to the quality of its products. If you have a question or problem with any Arnett product, please contact Arnett by calling **800-251-8993** during normal business hours or email [techassistance@arnottinc.com](mailto:techassistance@arnottinc.com). (In the EU please call +31 (0)73 7850 580 or email [info@arnotteurope.com](mailto:info@arnotteurope.com))

## GENERAL INFORMATION:

*Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at [www.arnottinc.com](http://www.arnottinc.com).*

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION:** *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



*To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.*



*Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.*

## REAR SHOCK REMOVAL

1. RAISE VEHICLE AND REMOVE THE APPLICABLE REAR WHEEL. (FIGURE 1)



FIGURE 1

2. DEFLATE APPLICABLE SIDE AIR SPRING PER MANUFACTURER'S SPECIFICATIONS.

3. REMOVE THE BOTTOM MOUNT BOLT. (FIGURES 2, 3)



FIGURE 2



FIGURE 3

4. REMOVE THE TWO (2) TOP MOUNT NUTS. (FIGURES 4, 5)

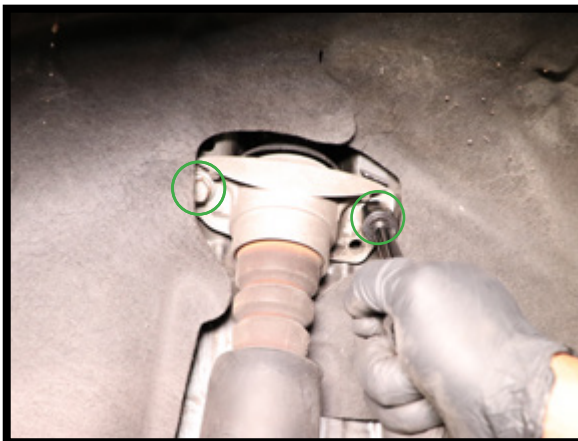


FIGURE 4



FIGURE 5

5. DISCONNECT THE ELECTRICAL CONNECTOR TO THE SHOCK. (FIGURES 6, 7)



FIGURE 6



FIGURE 7

6. REMOVE SHOCK FROM VEHICLE. (FIGURE 8)



FIGURE 8

7. REMOVAL COMPLETE.

## REAR SHOCK INSTALLATION



*Tighten all nuts and bolts to manufacturer's specifications during the installation process.*

1. INSERT NEW ARNOTT SHOCK INTO VEHICLE. (FIGURE 9)



FIGURE 9

2. CONNECT THE SHOCK ELECTRICAL CONNECTOR. (FIGURES 10, 11)



FIGURE 10



FIGURE 11



**CAUTION: DURING INSTALLATION, ENSURE THAT THE COIL WIRE AT THE TOP OF THE SHOCK IS NOT PINCHED.**

3. REINSTALL THE TWO (2) TOP SHOCK MOUNT BOLTS. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURE 12)

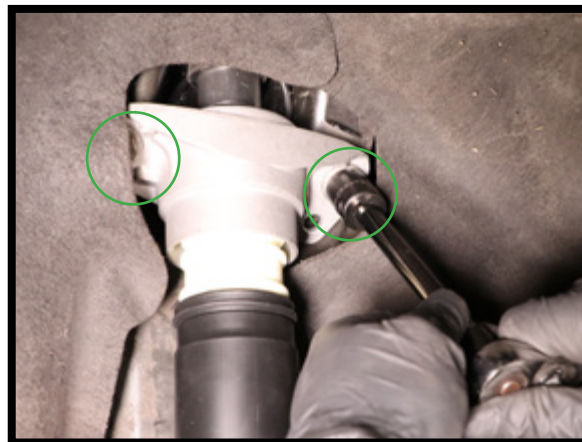


FIGURE 12

4. REINSTALL THE BOTTOM SHOCK MOUNT BOLT. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 13, 14)



FIGURE 13



FIGURE 14

5. INFLATE APPLICABLE AIR SPRING/AIR SUSPENSION SYSTEM PER MANUFACTURER'S SPECIFICATIONS.
6. REINSTALL APPLICABLE REAR WHEEL.
7. LOWER VEHICLE.
8. INSTALLATION COMPLETE.