

Congratulations on your purchase of an Arnott® air suspension product. We at Arnott Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

## "Engineered to Ride, Built to Last®"



**WARNING:** *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.*

Arnott® is committed to the quality of its products. If you have a question or problem with any Arnott product, please contact Arnott by calling **800-251-8993** during normal business hours or email [techassistance@arnottinc.com](mailto:techassistance@arnottinc.com). (In the EU please call +31 (0)73 7850 580 or email [info@arnotteurope.com](mailto:info@arnotteurope.com)).

## GENERAL INFORMATION:

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at [www.arnottinc.com](http://www.arnottinc.com).

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION:** *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



*To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.*



*Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.*

## AIR STRUT REMOVAL

1. SET STEERING TO STRAIGHT AHEAD.
2. LIFT VEHICLE AND REMOVE WHEEL. (FIGURE 1)



FIGURE 1

3. LOCATE AND REMOVE THE SEAL AND PLASTIC COVER IN THE ENGINE COMPARTMENT. (FIGURE 2, 3)



FIGURE 2



FIGURE 3

4. LOCATE AND REMOVE THE THREE (3) TOP MOUNTING BOLTS. (FIGURE 4, 5, 6)



FIGURE 4



FIGURE 5



FIGURE 6

5. LOCATE AND REMOVE THE AIR LINE. REMOVE THE AIR LINE FITTING FROM THE AIR HOSE AND DISCARD. (FIGURE 7)



FIGURE 7

6. LOCATE AND DISCONNECT THE ELECTRICAL PLUG FROM THE BOTTOM OF THE SHOCK. (FIGURE 8)



FIGURE 8

7. LOOSEN AND REMOVE THE PINCH BOLT HOLDING THE UPPER CONTROL ARMS TO THE SPINDLE ASSEMBLY. (FIGURE 9, 10)



FIGURE 9



FIGURE 10

8. LOOSEN AND REMOVE THE LOWER MOUNTING NUT AND BOLT. (FIGURE 11, 12)



FIGURE 11



FIGURE 12

9. REMOVE THE AIR STRUT FROM THE VEHICLE. (FIGURE 13)



FIGURE 13

10. REMOVE THE FOUR (4) TOP MOUNTING NUTS TO SEPARATE THE O.E. AIR STRUT FROM THE TOP MOUNT ASSEMBLY. (FIGURE 14, 15)



FIGURE 14



FIGURE 15

11. REMOVAL COMPLETE.

## AIR STRUT INSTALLATION



*Tighten all nuts and bolts to manufacturer's specifications during the installation process.*



*Do not remove the air fitting from the air spring. Doing so may cause damage and/or void warranty. Remove the white shipping pin from the new air fitting and insert the air line until fully seated.*

1. INSTALL O.E. TOP MOUNT ASSEMBLY TO THE ARNOTT AIR STRUT MAKING SURE THE ARMS FACE THE AIR FITTING SIDE OF THE STRUT. TIGHTEN THE INCLUDED BOLTS IN AN ALTERNATING PATTERN TO MANUFACTURER SPECIFICATIONS. (FIGURES 16, 17)



FIGURE 16



FIGURE 17

2. REMAINING INSTALLATION IS IN THE REVERSE ORDER OF AIR STRUT REMOVAL.  
3. INSTALLATION COMPLETE.