



Congratulations on your purchase of an Arnott[®] air suspension product. We at Arnott Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

"Engineered to Ride, Built to Last®"





WARNING: The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

Arnott[®] is committed to the quality of its products. If you have a question or problem with any Arnott product, please contact Arnott by calling <u>800-251-8993</u> during normal business hours or email <u>techassistance@arnottinc.com</u>. (In the EU please call +31 (0)73 7850 580 or email <u>info@arnotteurope.com</u>)

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GENERAL INFORMATION:

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at <u>www.arnottinc.com.</u>

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION: Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.



To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.



Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.



This vehicle contains a "Closed Air Supply System". Replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

AIR STRUT REMOVAL

- 1. SET STEERING TO STRAIGHT AHEAD.
- 2. RAISE VEHICLE.
- 3. REMOVE FRONT WHEEL. (FIGURE 1)



FIGURE 1





4. OPEN HOOD AND REMOVE APPLICABLE ENGINE BAY TRIM TO ACCESS THE STRUT'S TOP MOUNT AND ELECTRICAL CONNECTOR. (FIGURES 2, 3, 4)



FIGURE 2



FIGURE 3



FIGURE 4



5. REMOVE ENGINE STRUT DAMPER. (FIGURES 5, 6, 7)

Installation Manual



FIGURE 5



FIGURE 6



FIGURE 7

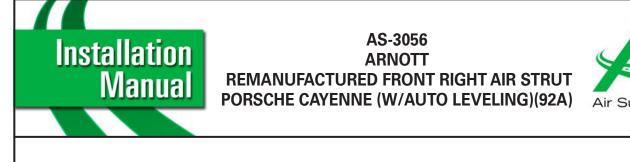
6. DISCONNECT THE ELECTRICAL CONNECTION TO THE STRUT. (FIGURES 8, 9)



FIGURE 8









7. LOOSEN AND REMOVE THE STRUT'S TOP MOUNTING NUTS. (FIGURE 10)

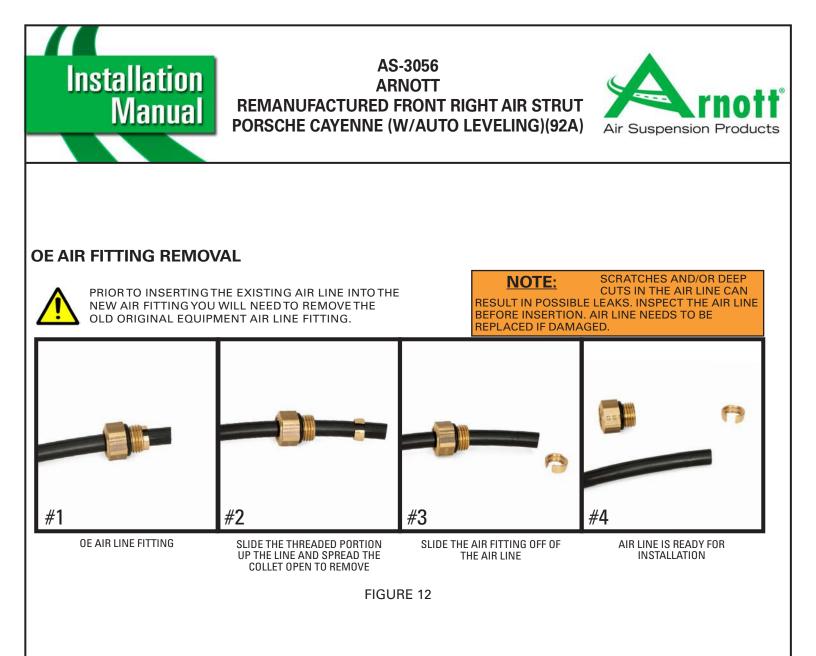


FIGURE 10

8. LOOSEN AND REMOVE AIR LINE, THEN REMOVE AND DISCARD OE AIR FITTING. (FIGURES 11, 12)



FIGURE 11



9. DISCONNECT THE HEIGHT SENSOR LINKAGE. (FIGURES 13, 14)



FIGURE 13



FIGURE 14





10. DISCONNECT THE BRAKE HOSE GROMMET. (FIGURE 15)



FIGURE 15

11. DISCONNECT THE ABS SENSOR GROMMET AND CONNECTION. (FIGURES 16, 17)



FIGURE 16



FIGURE 17

12. SEPARATE THE BALL JOINT FROM THE SPINDLE ASSEMBLY. (FIGURES 18, 19)



FIGURE 18



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FIGURE 19

REV 2

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13. LOOSEN AND REMOVE THE TOP SWAY BAR END LINK BOLT AND NUT. (FIGURES 20, 21)



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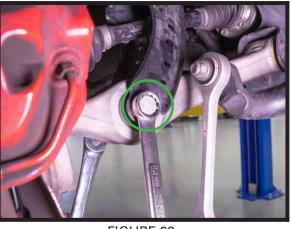
FIGURE 21

14. LOOSEN THE BOTTOM SWAY BAR END LINK NUT, BUT DO NOT REMOVE. (FIGURE 22)



FIGURE 22

15. LOOSEN AND REMOVE THE LOWER STRUT BOLT. (FIGURES 23, 24)





REV 2





16. REMOVE STRUT FROM VEHICLE. (FIGURE 25)



FIGURE 25

17. REMOVAL COMPLETE.

AIR STRUT INSTALLATION



Tighten all nuts and bolts to manufacturer's specifications during the installation process.





FIGURE 23



REINSTALLTHE LOWER STRUT MOUNTING BOLT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 24, 25)



Installation

2.

Manual

FIGURE 24



FIGURE 25

3. REINSTALL THE TOP SWAY BAR END LINK BOLT AND NUT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 26, 27)



FIGURE 26



FIGURE 27

4. TIGHTENTHE BOTTOM SWAY BAR END LINK NUT TO MANUFACTURER'S SPECIFICATIONS. (FIGURE 28)



FIGURE 28

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5. REINSTALL THE UPPER BALL JOINT NUT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 29, 30)



FIGURE 29



FIGURE 30

6. RECONNECT BRAKE LINE AND ABS SENSOR WIRE GROMMETS. (FIGURES 31, 32)



FIGURE 31



FIGURE 32





7. RECONNECT THE ABS SENSOR WIRE. (FIGURE 33)



FIGURE 33

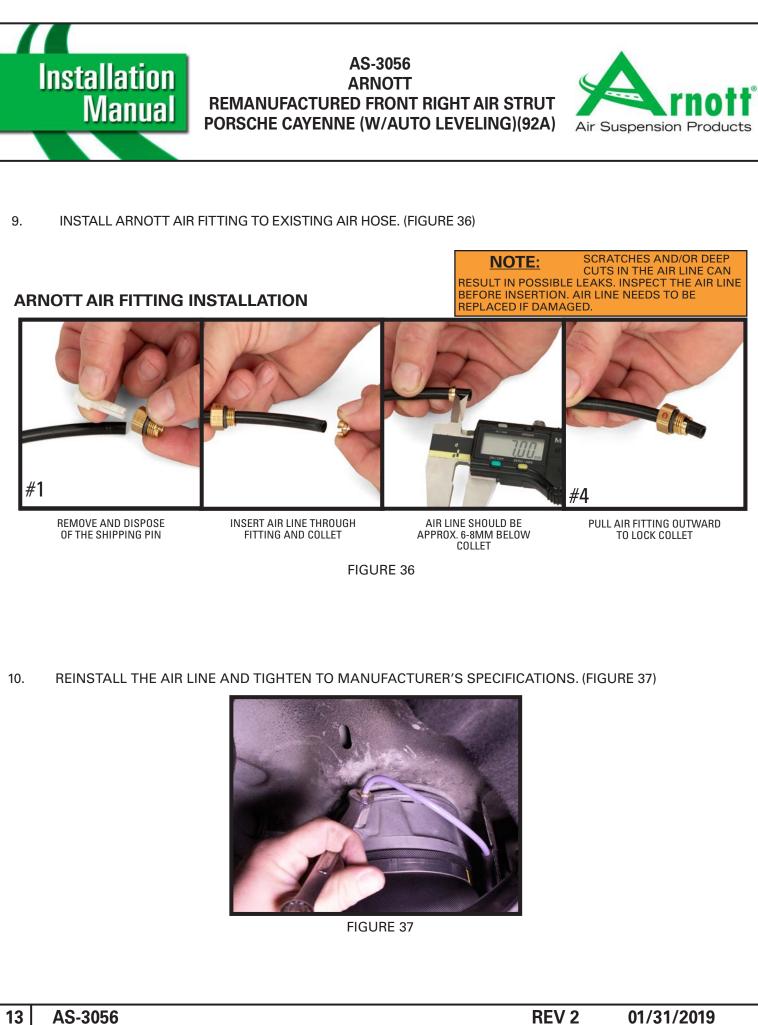
8. RECONNECT THE HEIGHT SENSOR LINKAGE AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 34, 35)

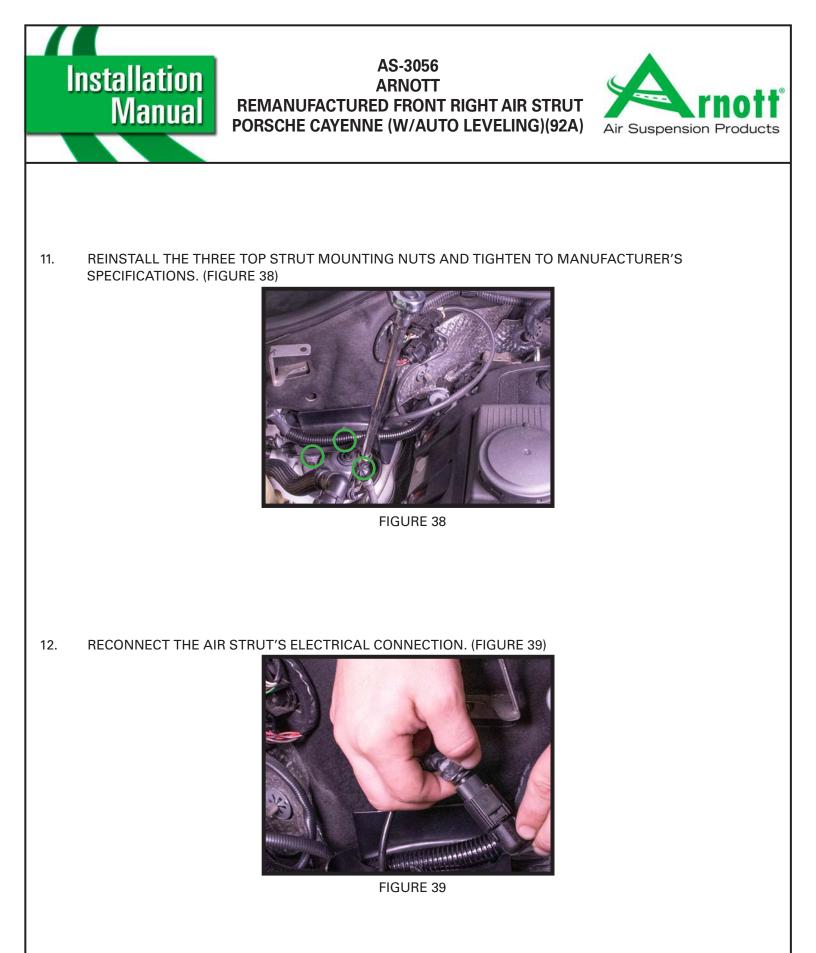


FIGURE 34



FIGURE 35









13. REINSTALL ENGINE STRUT DAMPER. (FIGURES 40, 41, 42)



FIGURE 40



FIGURE 41



FIGURE 42

Installation Manual REMANUFAC PORSCHE CAN

AS-3056 ARNOTT REMANUFACTURED FRONT RIGHT AIR STRUT PORSCHE CAYENNE (W/AUTO LEVELING)(92A)



14. UNDER THE HOOD, REINSTALL THE SIDE TRIM COVER. (FIGURE 43)



15. CLOSE THE HOOD.

FIGURE 43

- 16. REINSTALL THE WHEEL.
- 17. LOWER THE VEHICLE.
- 18. INSTALLATION COMPLETE.